

Back Printing Guidelines for Broadloom Carpet & Carpet Tile

- **Broadloom Carpet**

- Print the fiber code every 4 feet across the width of the carpet
- Repeat every 6 feet down the length of the carpet

- Fiber Type Codes

Face Fiber	Code	Long Description
NYLON 6	N6	PILE 100% NYLON 6
NYLON 66	N66	PILE 100% NYLON 66
POLYETHYLENE	PE	PILE 100% POLYETHYLENE
POLYESTER	PET	PILE 100% PET POLYESTER
OLEFIN	PP	PILE 100% POLYPROPYLENE
TRIXTA	PTT	PILE 100% PTT TRIEXTA
WOOL	W	PILE 100% WOOL
OTHER	O	PILE 100% OTHER

- Fiber Blend Codes

- Use the fiber code table above and list the fiber code with the highest percentage first
- If secondary yarn is 5% or less, print the primary fiber code only
 - Two examples of blends

Face Fiber	Code	Long Description
NYLON 6/NYLON 66	N6/N66	PILE 75% NYLON 6/25% NYLON 66
NYLON 6/POLYESTER	N6	PILE 95% NYLON 6

- **Carpet Tile**

- Print the fiber code and backing code (below) on at least 25% of each production run

- Backing Codes

Backing Type	Code	Long Description
BITUMEN	BIT	BITUMEN
OLEFIN	PP	POLYOLEFIN
PET	PET	POLYESTER
PVB	PVB	POLYVINYL BUTYRAL
PVC	PVC	POLYVINYL CHLORIDE
URETHANE	UR	POLYURETHANE
OTHER	O	OTHER

